

PUMA MX1600/735 series



**Doosan's compact
6" chuck Multi-
Tasking Machine**

PUMA MX1600/735
PUMA MX1600S/735
PUMA MX1600T/735
PUMA MX1600ST/735



PUMA MX1600/735 series

Multi-tasking machine ideal for machining small precision parts

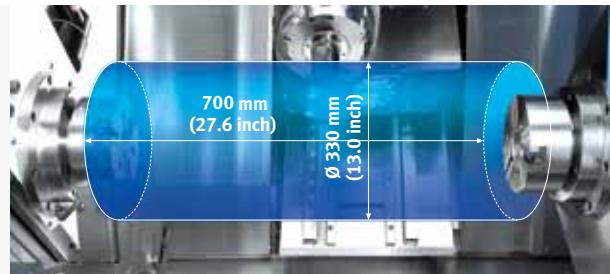
PUMA MX1600/735 series is designed for machining small and complex work pieces such as parts often used in Medical Industry, complete in a single set up. The machine length is reduced by 500mm from the original PUMA MX1600 series. Customers have the flexibility to select between two different turret options. They can select 8 station Turret (turning only) or 16 station Turret (with milling capability) depending on the type of work.

**500mm
(19.7 inch)**

Basic specifications

Machining capacity

- Max. machining diameter Ø 330 mm (13.0 inch)
- Max. machining length 700 mm (27.6 inch)
- Y-axis Travel 170 (± 85) mm (6.7 (± 3.3) inch)



Left spindle

- Chuck size : 6 inch
- Max. Spindle speed : 6000 r/min
- Max. Bar working diameter Ø 51mm (2.0 inch)



Milling Spindle

Capto C5

12000 r/min

**option
18000 r/min**

Rigid lower turret



**8 Station Turret
(Turning Only)**



**16 Station Turret
(With Milling)**

Compact Turn-Mill Multi-tasking Machine with 6" chuck

PUMA MX1600/735 is designed to have the most compact footprint in its class with 3300mm (129.9 inch) machine length and this gives users flexibility to configure different lines within compact factory layout.

Powerful 6" chuck turn-mill multi-tasking machine

PUMA MX1600/735 features a rigid slant bed structure which is ideal for heavy-duty turning with the lower turret.

Two variation of lower turret

PUMA MX1600/735 series offers two different lower turret options, where users can select between 8 station Turret (Turning only) and 16 station Turret (with Milling) to meet their machining needs.

Major Specifications

PUMA MX1600/735 series



Description		Unit	PUMA MX1600/735	PUMA MX1600S/735	PUMA MX1600T/735	PUMA MX1600ST/735
Capacity	Max. machining diameter	mm (inch)		330 (13.0)		
	Max. machining length	mm (inch)		700 (27.6)		
	Chuck size	inch		6		
	Bar working diameter	mm (inch)		51 (2.0)		
Travels	X1 axis	mm (inch)		450 (17.7)		
	Z1 axis	mm (inch)		735 (28.9)		
	Y axis	mm (inch)		170 (6.7)		
	B axis	deg		240 (±120)		
	X2 axis	mm (inch)	-		165 (6.5)	
	Z2 axis	mm (inch)	-		725 (28.5)	
Left spindle	Max. spindle speed	r/min		6000		
	Max. spindle power (30min/Cont.)	kW (hp)		15/11 (20.1/14.8)		
Milling spindle	Max. spindle speed	r/min		12000 {18000}*		
	Tool shank	-		Capt o C5		
Right spindle	Max. spindle speed	r/min	-	6000	-	6000
	Max. spindle power (30min/Cont.)	kW (hp)	-	15/11 (20.1/14.8)	-	15/11 (20.1/14.8)
ATC	Max. tool storage capa.	ea		40		
Lower Turret	No. of tool stations	ea		8 (Only Turning) / 16 (with Milling)		
NC system		-		FANUC 31i {FANUC 31i-5}*		

* { } Option



Doosan Machine Tools

<http://www.doosanmachinetools.com>

Optimal Solutions for the Future

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* For more details, please contact Doosan.

* The specifications and information above-mentioned may be changed without prior notice.